

Product Data Sheet

DD-831

Promoted Claus catalyst spheres

BASF DD-831 is a high surface area activated alumina promoted to enhance the activity of Claus and related reactions.

Product Applications

BASF DD-831 promoted alumina shows improved resistance to deactivation from sulfation in all phases of the Claus process. DD-831 promoted alumina is especially beneficial in giving greatly improved COS decomposition in the first catalytic converter. In comparison, with non-promoted alumina the conversion of COS will gradually decrease with time.

DD-831 may be used either in the whole converter bed or in a half bed configuration. If used only in the half bed, it should be placed in the bottom half for maximum effect. The upper section of the bed can be filled with BASF DD-431, a high activity, non-promoted alumina.

BASF DD-831 activated alumina may be used in a second or third reactor to give enhanced resistance to deactivation from sulfation. This is highly recommended when direct reheat systems are being used. The inherent resistance of this product can prolong the effective catalyst life by a factor of 3 when oxygen regress causes accelerated sulfation.

Physical Properties (3/16 in spheres)	
Surface Area, m²/g	320
Total Pore Volume, cc/g	0.50
Macroporosity > 750 Å, cc/g	0.1
Crush Strength, lbs (kg)	30 (14)
Abrasion Loss, wt %	0.5
Al ₂ O ₃ + promoter, wt %	>99 %
Bulk Density, lbs/ft³ (kg/m³)	43 (690)

*These indicative properties do not represent process capabilities nor specifications.

Available Packaging

2000 lb (907 kg) super sacks

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